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PRODUCT SPECIFICATION

MX PTL™

1.0 SCOPE

This Product Specification covers the MX PTL™ single key 3P, 4P and 5P male connectors with gold plating.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBER(S)

MIC 3P, 4P OR 5P PL M/M STR OR 90° 22 AWG TPE 121193 MIC 3P, 4P OR 5P PL M/MFE STR OR 90° 22 AWG TPE 121194

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See sales drawings SD-121193-001 and SD-121193-002.

2.3 SAFETY AGENCY APPROVALS

UL pending

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

SD-121193-001 MIC MX PTL M/M STR 22 AWG TPE SD-121193-002 MIC MX PTL M/M 90° 22 AWG TPE IEC 60512 series of test standards UL 817 Standard for Cord Sets and Power-Supply Cords UL 2238 Cable Assemblies and Fittings for Industrial Control and Signal Distribution IEC 60529 Degrees Of Protection Provided By Enclosures (IP Code) ISTA 1A Packaged-Products weighing 150 lb (68 kg) or Less

4.0 RATINGS

4.1 VOLTAGE

250 Volts DC

4.2 CURRENT

4 Amps max per pin

4.3 TEMPERATURE

Operating: - 25°C to + 85°C Non-operating: - 25°C to + 85°C

REVISION:	ECR/ECN INFORMATION: EC No: IPG2015-0481 DATE: 2014 / 09 / 11	M12 STYLE M/M COUPLER, MX PTL™ USED ON 3-5P SINGLE KEY, SINGLE AND DOUBLE ENDED PORTABLES		1 of 4	
DOCUMENT		CREATED / REVISED BY:	CHECKED BY:	APPRO\	 /ED BY:
PS-121193-001		K. JOZWIK	V. OU	B. WOO	DMAN

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5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT	
1	Contact Resistance (Low Level)	Per IEC 60512, Test 2a.	10 milliohms MAXIMUM [initial]	
2	Insulation Resistance	Per IEC 60512, Test 3a, Method A	100 Megohms MINIMUM	
3	Voltage Proof	Per IEC 60512, Test 4a, 1,500V rms between adjacent contacts and between contacts and metal housings.	No breakdown; current leakage < 2 mA	
4	Current Carrying Capacity	Per UL 2238, Temperature test, section 25 when 4 amps is applied to all pins.	Temperature rise: +30°C MAXIMUM	

5.2 MECHANICAL REQUIREMENTS

ITEM	EM DESCRIPTION TEST CONDITION		REQUIREMENT	
5	Gauge Retention Forces (female socket only)	Per IEC-60512-16e, method A Insert and remove the sizing gauge 3 times. Sizing pin diameter: 1.03 +.000/005 mm (.041+.0000/0002 in) Retention gauge pin diameter: .97 +.005/000 mm (.038+.0002/0000 in) with a 20 g mass.	Female socket must hold retention gauge pin for 5 seconds	
6	Connector Mate and Un-mate Forces	Per IEC 60512-13b and includes the coupler	40.0 N (9.0 lb) MAXIMUM insertion force & 40.0 N (9.0 lb) MINIMUM withdrawal force	
7	Mechanical Operation	Per 60512-9a, 25 cycles	Connector must have continuity, contact resistance 15 milliohms MAXIMUM (change from initial)	

REVISION:	ECR/ECN INFORMATION:	M12 STYLE	M/M COUPLER, M	X PTL™	SHEET No.
Α	EC No: IPG2015-0481	USED ON 3	-5P SINGLE KEY,	SINGLE	2 of 4
_ ^	DATE: 2014 / 09 / 11	AND DOUB	SLE ENDED PORT	ABLES	2017
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO\	/ED BY:
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5.2 MECHANICAL REQUIREMENTS (continued)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
8	Vibration	Per IEC 60512-6d, 10-500 Hz, 0.35mm Sweep cycles: 10 Full duration: 6 hours	Contact resistance 15 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
9	Shock (Mechanical)	Per IEC 60512-6c, ½ sine wave, 11 milliseconds duration, 50 g's peak acceleration In the ±X,±Y,±Z axes (18 shocks total)	Contact resistance 15 milliohms MAXIMUM (change from initial]) & Discontinuity < 1 microsecond
10	Cable Strain Relief (Axial)	Per UL 817 section 84 strain relief test for 22awg cable. Apply an axial pullout force on a mating cable connected to the receptacle at a rate of 25 ± 6 mm (1 ± 1/4 inch).	89 N (20 lb) axial force contact resistance 15 milliohms MAXIMUM (change from initial]) & Discontinuity < 1 microsecond
11	Cable Strain Relief (Right Angle)	Per UL 817 section 84 strain relief test for 22awg cable. Apply a right angle pullout force on a mating cable connected to the receptacle at a rate of 25 ± 6 mm (1 ± 1/4 inch).	89 N (20 lb) axial force contact resistance 15 milliohms MAXIMUM (change from initial]) & Discontinuity < 1 microsecond
12	Jacket Retention	Per UL 2238, section 27	Cable assembly shall retain the jacket of the flexible cord to which it is molded.

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DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO\	/ED BY:
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5.3 ENVIRONMENTAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT	
13	Thermal Shock	Per IEC 60512-11d Mated connectors; expose to 5 cycles of: Temperature °C -25 +0/-3 +85 +3/-0 Dwell (Minutes) 30 30	Contact resistance 15 milliohms MAXIMUM (change from initial) Insulation resistance per 2 Voltage proof per 3	
14	Damp Heat	Per IEC 60512-11m. Mated connectors, humidity approximately 95%, expose to 6 cycles of: Temperature °C Dwell (Minutes) +40 +3/-0 540 +25 +3/-0 120 180 minute transition time between each extreme.	Contact resistance 15 milliohms MAXIMUM (change from initial) Insulation resistance per 2 Voltage proof per 3	
15	Dry Heat	Per IEC 60512-11i, Mated connectors Temperature 85° C Duration 16 hours	Insulation resistance per 2 while connectors are still hot.	
16	Per IEC 60512-11i, Mated connectors Temperature -25°C Duration 2 hours Recovery time 2 hours		There shall be no defect that would impair normal operation	
17	Industrial Atmosphere	Per IEC 60068-2-60, Method 4, 4 days	Contact resistance 15 milliohms MAXIMUM (change from initial)	
18	Submersion	IP67 per IEC 60529	Insulation Resistance: Per 2	

6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage. Master pack shipping carton must pass drop test per ISTA1A.

7.0 OTHER INFORMATION

None

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